SIEMENS 4<sup>455</sup>



MXG461.. MXG461..P



MXF461.. MXF461..P

ACVATIX™

# Modulating control valves with magnetic actuators, PN 16

MXG461..P MXF461..P MXF461..P

for chilled and low-temperature hot water systems or for systems with media containing mineral oils (MX..461..P)

- Fast positioning time (<2 s), high-resolution stroke (1 : 1000), high rangeability
- Equal-percentage or linear valve characteristic (user-selected)
- Operating voltage AC / DC 24 V
- Switch-selected control signal DC 0/2...10 V or DC 4...20 mA
- DC 0...20 V phase cut control signal with SEZ91.6 external interface
- Indication of operating state, position feedback and manual control
- Wear-free inductive stroke measurement
- Fail-safe feature: A → AB closed when de-energized
- . Low friction, robust, no maintenance required

Use

The control valves are mixing or throughport valves with the ready fitted magnetic actuator for position control and position feedback. The short positioning time, high resolution and high rangeability make these valves ideal for modulating

- · control of chilled and low-temperature hot water systems
- control or dosing control of fluids containing mineral oil (SAE05...SAE50), mineral-oil-based diesel fuels, heat transfer oils

in closed circuits.

## Application examples MX..461..P

- Temperature control in mixing circuits for motor oil circulation
- Temperature control in mixing circuits for screw-compressors (compressed air)
- Temperature control of fuel circuits in mixing circuits for petrol and diesel oil
- High pressure control for the calibration of components for electronic injection components
- · Control of cutting-oil emulsion for industrial grinding machines

#### Type summary

Type reference		DN	k <sub>VS</sub>	Δp <sub>max</sub>	Δps	Operating	Positioni	ng	Spring
MX461	MX461P 1)		[m <sup>3</sup> /h]	[kPa]	[kPa]	voltage	signal	time	return
MX461.15-0.6	MX461.15-0.6P		0.6						
MX461.15-1.5	MX461.15-1.5P	15	1.5						
MX461.15-3.0	MX461.15-3.0P		3.0				DC 0 40 V		
MX461.20-5.0	MX461.20-5.0P	20	5.0				DC 010 V or		
MX461.25-8.0	MX461.25-8.0P	25	8.0	300	300	AC / DC 24 V	DC 210 V	<2 s	✓
MX461.32-12	MX461.32-12P	32	12				or		
MX461.40-20	MX461.40-20P	40	20				DC 420 mA		
MX461.50-30	MX461.50-30P	50	30						
MXF461.65-50	MXF461.65-50P	65	50						
M3P80FY	M3P80FYP	80	80				·		
M3P100FY	M3P100FYP	100	130	see datasheet N4454					

<sup>1)</sup> for media containing mineral oils

= F for flanged valves
 G for threaded valves

 $\Delta p_{\text{max}}$  = max. permissible differential pressure across the valve's control path, valid for the entire actuating range of the motorized valve

Δps = max. permissible differential pressure (close off pressure) at which the motorized valve will close securely against the pressure (used as throughport valve)

 $k_{VS}$  = nominal flow rate of cold water (5 to 30 °C) through the fully opened valve (H<sub>100</sub>) at a differential pressure of 100 kPa (1 bar)

# High performance range

Туре	DN	Type suffix	Description	Examples	Datasheet
MXG461U	1550	U	Set of 3 NPT threaded fittings enclosed	MXG461.15-3.0 <b>U</b>	N4455
MXF461U	65	U	Flanges to ASME/ANSI B16.1 Class125	MXF461.65-50 <b>U</b>	N4455

#### **Accessories**

Туре	Description
<b>ALG3</b> ( = DN)	Set of 3 threaded fittings for 3-port valves, consisting of 3 union nuts, 3 discs and 3 flat seals
<b>Z155/</b> ( = DN)	Blank flange set with blank flange, seal, screws, spring washers and nuts
SEZ91.6	External interface for DC 020 V phase cut control signal, refer to data sheet N5143

#### Order

When ordering, please give quantity, product name and type reference.

Product number	Stock number	Description
MXG461.25-8.0	MXG461.25-8.0	Threaded valve with magnetic actuator
ALG253	ALG253	Set of threaded union fittings
MXF461.20-5.0	MXF461.20-5.0	Flanged valve with magnetic actuator
Z155/20F	Z155/20F	Set of blank flanges

Delivery

Valve body and magnetic actuator form one assembly and cannot be separated. The threaded fitting sets and blank flanges are packed and supplied separately.

Replacement electronics module

Should the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN 15...32) or ASE2 (DN 40...65) replacement electronics module.

Mounting Instructions no. 35678 are included.

Rev. no.

ASE1, ASE2

See overview, page 16.

#### Technical and mechanical design

For a detailed description of operation, refer to data sheet CA1N4028E.

#### **Control operation**

The electronics module converts the positioning signal to a phase-cut power signal which generates a magnetic field in the coil. This causes the armature to change its position in accordance with the interacting forces (magnetic field, counterspring, hydraulics). The armature responds rapidly to any change in signal, transferring the corresponding movement directly to the valve plug, enabling fast changes in load to be corrected quickly and accurately.

The valve's position is measured continuously (inductive). The internal positioning controller balances any disturbance in the system rapidly and delivers the position feedback signal. The valve stroke is proportional to the positioning signal.

#### Spring return facility

If the positioning signal is interrupted, or in the event of a power failure, the valve's return spring will automatically close control path  $A \rightarrow AB$ .

#### Control

The magnetic actuator can be driven by a Siemens controller or a controller of other manufacture that deliver a DC 0/2...10 V or DC 4... 20 mA output signal. To achieve optimum control performance, it is recommended to use a 4-wire connection.

#### **Manual control**

#### MANUAL

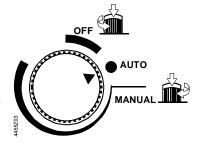
The valve control path (ports  $A \rightarrow AB$ ) can be opened manually to between 80 and 90 % of the full stroke (depending on DN) by pressing the hand wheel inwards and turning it clockwise (MANUAL setting). This disables the control signal from the controller, the green LED is flashing.

#### **OFF**

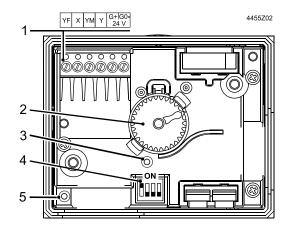
To disable automatic control of the valve, press the hand wheel inwards and turn it anti-clockwise (to the OFF position). The valve will close, the green LED is flashing.

#### **AUTO**

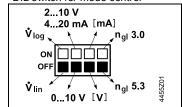
For automatic control, the hand wheel must be set to the AUTO position (the hand wheel will spring out), the green LED is lit.



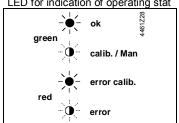
#### Operator controls and indicators in the electronics housing



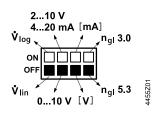
- Connection terminals
- Hand wheel
- 3 Opening for autocalibration
- DIL switch for mode control



5 LED for indication of operating stat



#### Configuration **DIL** switches

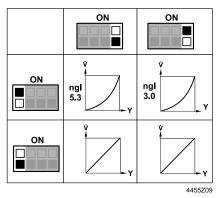


Switch	Function	ON / OFF	Description
ON OFF	Valve characteristic	ON	V log (equal percentage)
1	v aive cital acteristic	OFF	V <sub>lin</sub> (linear) 1)
ON OFF	Positioning signal Y	ON	DC 210 V, DC 420 mA
2 OFF 4	Fositioning signal 1	OFF	DC 010 V <sup>1)</sup>
ON OFF	[\/] or [mA]	ON	[mA]
3	[V] or [mA]	OFF	[V] <sup>1)</sup>
ON OFF	Valve obaractoristics	ON	ngl 3.0
4	Valve characteristics	OFF	ngl 5.3 <sup>1)</sup>

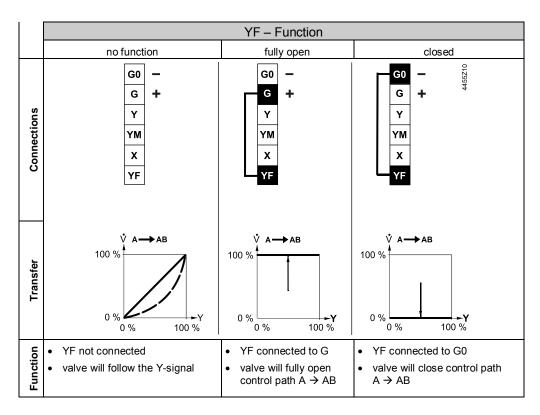
Factory setting

## Assignment positioning signal Y: Voltage or current ON ON **(↓**) Y ON 0...10 V 2...10 V ON 4...20 mA 4455Z08

#### Selection of valve characteristic (Positioning signal against volumetric flow): **Equal-percentage or linear**



## Forced control input YF



#### Signal priority

- 1. Hand wheel position MANUAL (open) or OFF (close)
- 2. Forced control signal YF
- 3. Signal input Y

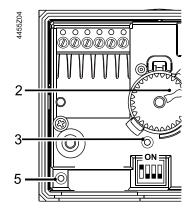
#### Calibration

The MX..461.. and MX..461..P magnetic valves are factory-calibrated at 0 % and 100 % stroke.

When commissioning the valves, however, (especially under extreme conditions of use) there may still be some leakage via control path A  $\rightarrow$  AB with a 0 % stroke control signal (DC 0 V, DC 2 V or DC 4 mA). In this case, the valve can be recalibrated simply and quickly:

- 1. Hand wheel [2] in AUTO-position
- 2. Use a pointed implement (ø 2 mm) to operate the button in the opening [3] once
- 3. While recalibration is in progress, the LED [5] is flashing green for approximately 10 seconds. The valve will be briefly closed and fully opened.

If the electronics module is replaced, the valve's electronics must be recalibrated. For that, the hand wheel must be set to AUTO.



## Indication of operating state

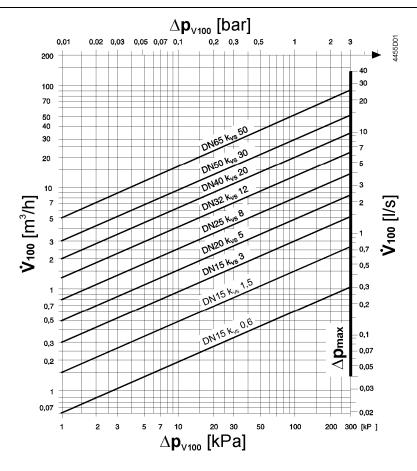
The two-color LED display indicating operating status can be viewed by opening the cover of the electronics module.

LED	Indication		Function	Remarks, troubleshooting
Green	Lit		Control mode	Automatic operation; everything o.k.
	Flashing	-)•[-	Calibration	Wait until calibration is finished (green or red LED will be lit)
			In manual control	Hand wheel in MANUAL or OFF position
Red	Lit		Calibration error	Recalibrate (operate button in opening 1x)
		\_\\	Internal error	Replace electronics module
	Flashing	-)•	Mains fault	Check mains network (outside the frequency or voltage range) or valve blocked
Both	Dark	0	No power supply	Check mains network, check wiring
		O	Electronics faulty	Replace electronics module

As a general rule, the LED can assume only the states shown above (continuously red or green, flashing red or green, or off).

#### **Sizing**

#### Flow chart



 $\Delta p_{V^{100}} = \text{differential pressure across the fully open valve and the valve's control path A <math display="inline">\rightarrow$  AB by a volume flow  $\mathring{V}_{100}$ 

 $\dot{V}_{100}$  = volume flow through the fully open valve (H<sub>100</sub>)

 $\Delta p_{\text{max}}$  = max. permissible differential pressure across the valve's control path for the entire actuating range of the motorized valve

range of the motorized valve 100 kPa = 1 bar  $\approx$  10 mWC

 $1 \text{ m}^3/\text{h} = 0.278 \text{ l/s water at } 20 ^{\circ}\text{C}$ 

## Note for media other than water

When sizing valves for media other than water, note that the medium properties

- specific heat
- density
- · kinematic viscosity

differ from water. All variables depend on temperature. The design temperature is the lowest medium temperature in the valve.

#### Note on viscosity

Viscosity may change considerably on temperature changes depending on the medium. Plant functionality may be impaired if the medium temperature does not guarantee viscosity values compatible with troublefree valve functioning.

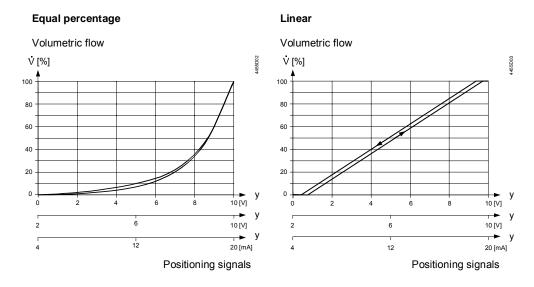
Kinematic viscosity ≤10 mm²/s

Kinematic viscosity  $\upsilon$  [mm²/s] in HVAC plants always is lower than 10 mm²/s, i.e. its influence on volume flow is negligible.

 $>10 \text{ mm}^{2}/\text{s}$ 

For details please contact your local Siemens branch office.

#### Valve characteristic



#### Connection type 1)

The 4-wire connection should always be given preference!

#### 4-wire connection

	S <sub>NA</sub>	P <sub>MED</sub>	S <sub>TR</sub>	I <sub>N</sub>	Cross-s	sectional area	[mm <sup>2</sup> ]
					1.5	2.5	4.0
Type reference	[VA]	[W]	[VA]	[A]	max. c	able length	<b>L</b> [m]
MX461.15-0.6							
MX461.15-1.5							
MX461.15-3.0	29	5	50	3,15	70	110	170
MX461.20-5.0							
MX461.25-8.0							
MX461.32-12							ļ
MX461.40-20	44	6	75		40	70	110
MX461.50-30	44			4	40	70	110
MXF461.65-50	46				30	50	80

 $S_{NA}$  = Nominal apparent power for selecting the transformer

 $P_{med}$  = Typical power consumption

 $S_{TR}$  = Minimal required transformer power

 $I_N$  = Minimal required slow fuse

Max. cable length; with 4-wire connections, the max. permissible length of the separate
 1.5 mm² copper positioning signal cable is 200 m

<sup>1)</sup> All information at AC 24 V

Conduct electric connections in accordance with local regulations on electric installations as well as the internal or connection diagrams.

#### Attention 🛆

Observe safety regulations and restrictions designed to ensure the safety of people and property at all times!

Δ

Fit a strainer upstream of the valve to increase reliability.

 $\triangle$ 

Do not touch hot surfaces.

Λ

#### Avoiding flow noise

To reduce flow noise, abrupt reductions in pipe diameters, tight pipe bends, sharp edges or reductions in the vicinity of valves should be avoided. A settling path should be provided.

#### Recommendation:

L ≥ 10 x DN, at least 0.4 m

Also, the flow must be free from cavitation

#### **Mounting notes**

Mounting and operating instructions are printed on the actuator and on the electronics module.

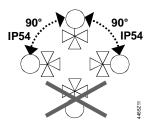
### Caution 🛆

The valve may only be used as a mixing or throughport valve, not as a diverting valve. Observe the direction of flow!



A strainer should be fitted upstream of the valve. This increases reliability.

#### Orientation



Degree of protection valid only with M20 cable gland supplied by the installer.

#### Access for installation

It is essential to maintain the specified minimum clearance above and to the side of the actuator and/or electronics module! (refer to "Dimensions", page 14)

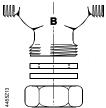
DN 15...32 = 100 mm DN 40...65 = 150 mm

## Use as straight-through valves

Only three-way MX..461.. valves are supplied. They may be used as straight-through valves by closing off port "B".

MXG461.. threaded valves in straight-through applications

Port "B" can be sealed with the accessories supplied (cover, gasket) and the union nut of the ALG..3 coupling.



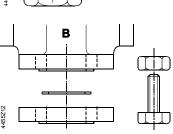
MXF461.. flanged valves in straight-through applications

Port "B" can be sealed with part Z155/.. which must be ordered as a separate item.

The part comes complete with blank flange, seal, screws, spring washers and nuts.

DN 15...32 blank flange (Z155/15F..Z155/32F)

DN 40...65 blank flange (Z155/40..Z155/65)



- The MXG..461.. valves are flat-faced allowing sealing with the gaskets provided with the ALG..3 set of 3 threaded fittings.
- Do not use hemp for sealing the valve body threads.
- The actuator may not be lagged.

For notes on electrical installation, see "Connection diagram".

#### **Maintenance notes**

The valves and actuators are maintenance-free.

The low friction and robust design make regular servicing unnecessary and ensure a long service life.

The valve stem is sealed from external influences by a maintenance-free gland.

If the red LED is lit, the electronics must be recalibrated or replaced.

Repair

If the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN 15...32) or ASE2 (DN 40...65) replacement electronics module. Mounting instructions no. 35678 are included.

Caution 🛆

Always disconnect power before fitting or removing the electronics module.

After replacing the electronics module, calibration must be triggered in order to optimally match the electronics to the valve (refer to "Calibration", page 5).

Caution 🛆

Under operating conditions within the limits defined by the application data, the actuator will become hot, but this does not represent a burn risk. Always maintain the minimum clearance specified, refer to "Dimensions", page 14.

Disposal



The valve is considered an electronics device for disposal in terms of European Directive 2012/19/EU and may not be disposed of as domestic garbage.

- Dispose of the device through channels provided for this purpose.
- Comply with all local and currently applicable laws and regulations.

#### Warranty

Observe all application-specific technical data.

If specified limits are not observed, Siemens Switzerland Ltd / HVAC Products does not assume any responsibility.

#### **Technical data**

Functional actuator data		
Power supply	Operating voltage	AC / DC 24 V ±20 % (SELV, PELV)
		or
		AC / DC 24 V ±20 % class 2 (US)
	Frequency	4565 Hz
	Typical power consumption P <sub>med</sub>	Refer to table " Connection type ", page 7
	Standby	<2 W (valve closed)
	Rated apparent power S <sub>NA</sub>	Refer to table " Connection type ", page 7
	Minimal required fuse I <sub>N</sub>	Refer to table " Connection type page 7
	External supply line protection (EU)	Fuse slow 610 A
		Circuit breaker max. 13 A, Characteristic B,
		C, D according to EN 60898
		Power source with current limitation of
		max. 10 A
Input	Positioning signal Y	DC 0/210 V or DC 420 mA
	Impedance DC 0/210 V	
	DC 420 mA	100 Ω
	Forced control YF	
	Impedance	22 kΩ
	Close valve (YF connected to G0)	<ac 1="" td="" v<=""></ac>
	Open valve (YF connected to G)	>AC 6 V
Outrot	No function (YF not wired)	Positioning signal Y active
Output	Position feedback signal X  Max. load	DC 010 V; load resistance >500 $\Omega$
	Stroke measurement	2 mA // 100 pF Inductive
	Nonlinearity	±3 % of end value
Positioning	Positioning time	<2 s
Electrical connection	Cable entry	2 x Ø 20.5 mm (for M20)
Licetical conficction	Connection terminals	Screw terminals 1.54 mm <sup>2</sup>
	Maximum cable length	Refer to "Connection type", page 7
Functional valve data	PN class	PN 16 to EN 1333
i dilotional valve data	Permissible operating pressure	1 MPa (10 bar)
	Differential pressure Δpmax / Δps	Refer to table "Type summary", page 2
	Leakage rate at $\Delta p = 0.1$ MPa (1 bar)	$A \rightarrow AB \text{ max. } 0.02 \% \text{ k}_{VS}$
	zoanago rato at zp o. r im a (r zar)	$B \rightarrow AB < 0.2 \% k_{VS}$ depending on operating
		conditions
	Valve characteristic 1)	linear or equal percentage, n <sub>ql</sub> = 3.0 and 5.3
		VDI / VDE 2173, optimized near the closing
		point
	Permissible media MX461	Chilled and low-temperature hot water, water
		with anti-freeze;
		Recommendation: water treatment to VDI 2035
	MX461P	Mineral oils SAE05 SAE50, mineral-oil-
		based diesel fuels, heat transfer oils
	Medium temperature	1130 °C
	Stroke resolution $\Delta H / H_{100}$	1 : 1000 (H = stroke)
	Hysteresis	typically 3 %
	Position when deenergized	$A \rightarrow AB$ closed
	Mounting position	Upright to horizontal
	AA I C C	laaring
	Mode of operation  Manual operation	Modulating Possible, max. 90 %

Materials	Valve body	Cast iron EN-GJL-250		
	Plug	CrNi steel (X12CrNiS18 8)		
	Seat	Brass (CuZn39Pb3)		
	Valve stem seal MX461	EPDM (O-ring)		
	MX461P	Fluororubber – FPM product (Viton)		
	Bellows	Tombac (CuSn6), bronze (CuSn9), CrNi steel		
Dimensions / weight	Dimensions	Refer to "Dimensions", page 14		
	Weight	Refer to "Dimensions", page 14		
Standards, directives and	Product standard EN 60730-x	Automatic electrical controls for household and		
approvals		similar use		
	Electromagnetic compatibility	For use in residential, commerce, light-		
	(Applications)	industrial and industrial environments		
	EU Conformity (CE)	CA1T4455xx *)		
	EAC conformity	Eurasia conformity for all MX.461		
	RCM Conformity	CA1T4455en_C1 *)		
	UL, cUL AC / DC 24 V	UL 873 http://ul.com/database		
	Pressure Equipment Directive	PED 2014/68/EU		
	Pressure accessories	Scope: Article 1, section 1		
		Definitions: Article 2, section 5		
	Fluid group 2: DN 1550	<ul> <li>without CE-marking as per article 4,</li> </ul>		
		section 3 (sound engineering practice) 3)		
	DN 65	category I, with CE-marking		
Degree of protection	Protection class	Class III according to EN 60730-1		
	Pollution degree	Class 2 according to EN 60730		
	Protection degree of housing	IP54 according to EN 60529 (with M20 cable		
	Upright to horizontal	gland)		
	Vibration <sup>2)</sup>	IEC 60068-2-6		
		(1 g acceleration, 1100 Hz, 10 min)		
Environmental compatibility		The product environmental declarations		
		contains data on environmentally compatible		
		product design and assessments (RoHS		
	NN/5404	compliance, materials composition, packaging,		
	MXF461	environmental benefit, disposal)		
		CA2E4455.1en *) CA2E4455.2en *)		
		CA2E4455.3en *)		
	MXG461	0/12E-7700.00H		
		CA2E4455.4en *)		
		CA2E4455.5en *)		

<sup>\*)</sup> The documents can be downloaded from <a href="http://siemens.com/bt/download">http://siemens.com/bt/download</a>.

<sup>1)</sup> Can be selected via DIL switch

<sup>&</sup>lt;sup>2)</sup> In case of strong vibrations, use high-flex stranded wires for safety reasons.

 $<sup>^{3)}</sup>$  Valves where PS x DN < 1000, do not require special testing and cannot carry the CE label.

## General environmental conditions

MX..461.., MX..461..P

		Operation	Transport	Storage
nditions		EN 60721-3-3	EN 60721-3-2	EN 60721-3-1
, MX461P	Climatic conditions	Class 3K5	Class 2K3	Class 1K3
	Temperature	-545 °C	-2570 °C	-545 °C
	Humidity	595 % r.h.	595 % r.h.	595 % r.h.
	Mechanical conditions	EN 60721-3-6		
		Class 6M2		
		EN 60721-3-3	EN 60721-2	EN 60721-2
MX461P	Mechanically active substances		Class 2M2	Class 2M2
	Biological requirements	Class 3B2		
	Chemically active substances	Class 3C1		
	Mechanically active substances	Class 3M2		

#### **Connection terminals**

G0 -	
G +	
Y	
ҮМ □ ⊥	
ğ χ (†)	
Y	

AC 24 / DC 24 V	System neutral
operating voltage	System potential
Positioning signal	DC 010 V / 210 V / 420 mA
	Measuring neutral (= G0)
Position feedback signal	DC 010 V
Force control input	

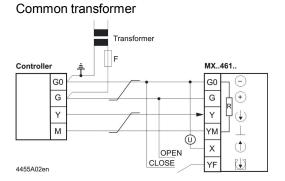
R = Inner resistance between G0 and YM, approx 10 k $\Omega$ 

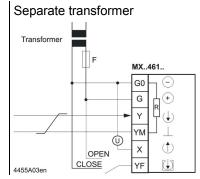
#### **Connection diagrams**

## Caution $\triangle$

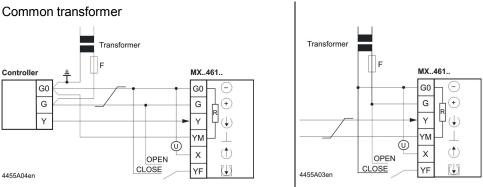
If controller and valve receive their power from separate sources, only one transformer may be earthed on the secondary side.

Terminal assignment for controller with 4-wire connection (to be preferred!)





Terminal assignment for controller with 3-wire connection



<u>(U)</u>

Indication of valve position (only if required). DC 0 ...10 V  $\rightarrow$  0...100 % volumetric flow V<sub>100</sub> Twisted pairs. If the lines for AC 24 V power supply and the DC 0...10 V (DC 2...10 V, DC 4... 20 mA) positioning signal are routed separately, the AC 24 V line need not be twisted.

Warning

#### Piping must be connected to potential earth!

**DIL** switch

Factory setting: Valve characteristics equal-percentage, positioning signal DC 0...10 V. Details see "Configuration DIL switches", page 4.

CalibrationCalibration

See "Calibration", page 5.

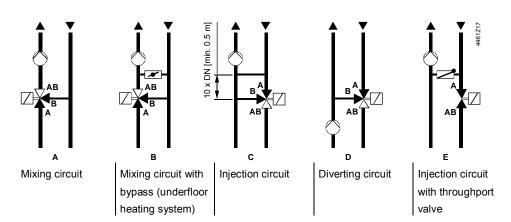
#### **Application examples**

**Hydraulic circuits** 

The examples shown below are basic diagrams with no installation-specific details.

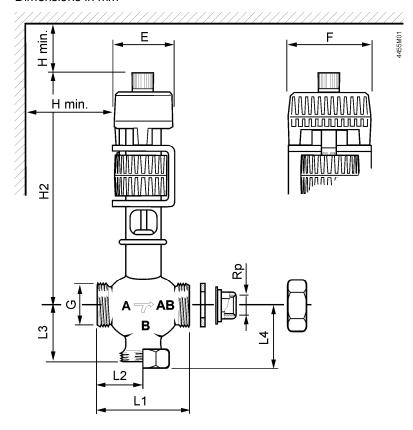
Caution 🛆

The valve may only be used as a mixing or through-port valve, not as a diverting valve. Observe the direction of flow!



# MXG461.. threaded valves

#### Dimensions in mm



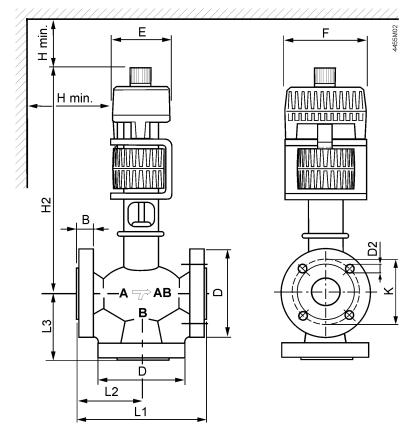
Type reference	DN	Rp	G	L1	L2	L3	L4	H2	Н	Е	F	Weight
		[inch]	[inch]						min.			[kg]
MXG461.15-0.6												
MXG461.15-1.5	15	Rp ½	G1B	80	40	42.5	51	240				3.8
MXG461.15-3.0									400			
MXG461.20-5.0	20	Rp ¾	G 11/4B	95	47.5	52.5	61	260	100	80	100	4.2
MXG461.25-8.0	25	Rp 1	G 1½B	110	55	56.5	65	270				4.7
MXG461.32-12	32	Rp 11/4	G 2B	125	62.5	67.5	76	285				5.6
MXG461.40-20	40	Rp 1½	G 21/4B	140	70	80.5	94	320	450			9.3
MXG461.50-30	50	Rp 2	G 2¾B	170	85	93.5	109	340	150			11.9

#### Remarks:

- L4: When used as a throughport valve
- Internally threaded Rp... to ISO 7-1
- Externally threaded G...B to ISO 228-1
- Fittings to ISO 49 / DIN 2950

Also valid for MXG461..P, MXG461..U

# MXF461.. flanged valves



Туре	DN	В	D	D2	K	L1	L2	L3	H2	Н	Е	F	Weight	
			Ø	Ø						min.			[kg]	
MXF461.15-0.6 <sup>1)</sup>														
MXF461.15-1.5 <sup>1)</sup>	15	14	95		65	130	65	65	250				5.8	
MXF461.15-3.0 <sup>1)</sup>				4x14						400				
MXF461.20-5.0 <sup>1)</sup>	20	10	105		75	150	75	75	260	100			7.0	
MXF461.25-8.0 <sup>1)</sup>	25	16	115		85	160 8	80	80	272			80	100	8.0
MXF461.32-12 <sup>1)</sup>	32	40	140		100	180	90	90	285				11.0	
MXF461.40-20 <sup>1)</sup>	40	18	150	4::40	110	200	100	100	322				15.4	
MXF461.50-30 <sup>1)</sup>	50	22	165	4x18	125	230	115	105	340	150			19.8	
MXF461.65-50 <sup>1)</sup>	65		185		145	290	145	125	392				28.6	
MXF461.65-50U	65	22	177.8	4x19.05	139.7	290	145	125	392	150	80	100	28.6	

<sup>1)</sup> Also valid for MXF461..P

Also valid for MXF46

Remarks

<sup>•</sup> Counter-flanges must be supplied by the installer!

<sup>•</sup> Flange dimensions to ISO 7005-2

Type reference	Valid from manufact.	Type reference	Valid from manufact.	Type reference	Valid from manufact. date	
MXG461.15-0.6	02/15 1)	MXG461.15-0.6P	02/15 <sup>1)</sup>	MXG461.15-0.6U	02/15 <sup>1)</sup>	
MXG461.15-1.5	02/15 <sup>1)</sup>	MXG461.15-1.5P	02/15 <sup>1)</sup>	MXG461.15-1.5U	02/15 <sup>1)</sup>	
MXG461.15-3.0	02/15 <sup>1)</sup>	MXG461.15-3.0P	02/15 <sup>1)</sup>	MXG461.15-3.0U	02/15 <sup>1)</sup>	
MXG461.20-5.0	02/15 1)	MXG461.20-5.0P	02/15 <sup>1)</sup>	MXG461.20-5.0U	02/15 <sup>1)</sup>	
MXG461.25-8.0	02/15 <sup>1)</sup>	MXG461.25-8.0P	02/15 <sup>1)</sup>	MXG461.25-8.0U	02/15 <sup>1)</sup>	
MXG461.32-12	02/15 <sup>1)</sup>	MXG461.32-12P	02/15 1)	MXG461.32-12U	02/15 <sup>1)</sup>	
MXG461.40-20	02/15 <sup>1)</sup>	MXG461.40-20P	02/15 1)	MXG461.40-20U	02/15 <sup>1)</sup>	
MXG461.50-30	02/15 <sup>1)</sup>	MXG461.50-30P	02/15 <sup>1)</sup>	MXG461.50-30U	02/15 <sup>1)</sup>	
MXF461.15-0.6	02/15 <sup>1)</sup>	MXF461.15-0.6P	02/15 <sup>1)</sup>			
MXF461.15-1.5	02/15 <sup>1)</sup>	MXF461.15-1.5P	02/15 <sup>1)</sup>			
MXF461.15-3.0	02/15 <sup>1)</sup>	MXF461.15-3.0P	02/15 1)			
MXF461.20-5.0	02/15 1)	MXF461.20-5.0P	02/15 <sup>1)</sup>			
MXF461.25-8.0	02/15 <sup>1)</sup>	MXF461.25-8.0P	02/15 <sup>1)</sup>			
MXF461.32-12	02/15 <sup>1)</sup>	MXF461.32-12P	02/15 <sup>1)</sup>			
MXF461.40-20	02/15 <sup>1)</sup>	MXF461.40-20P	02/15 <sup>1)</sup>			
MXF461.50-30	02/15 <sup>1)</sup>	MXF461.50-30P	02/15 <sup>1)</sup>			
MXF461.65-50	02/15 <sup>1)</sup>	MXF461.65-50P	02/15 <sup>1)</sup>	MXF461.65-50U	02/15 1)	

<sup>1)</sup> MM/YY = Month, Year of manufacturing

Published by:
Siemens Switzerland Ltd.
Building Technologies Division
International Headquarters
Gubelstrasse 22
6301 Zug
Switzerland
Tel. +41 41-724 24 24
www.siemens.com/buildingtechnologies

© Siemens Switzerland Ltd 2009 Delivery and technical specifications subject to change